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first program run. There are two different types of restart behavior: 1. All 16 bit PLCs (all Momentum, Quantum 113, 213, 424) continue executing the program at the point at which it was interrupted. 2. All 32 bit PLCs (Quantum 434, 534) start the

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program run at the beginning. Unity Pro supports the 1st type of restart behavior described above.

Unity Pro Concept Application Converter User's manual

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User Guide PLC WorkShop for Modicon

PLC WorkShop Suite for Modicon provides all the tools necessary to program Quantum, Compact, Momentum, 984, and 584 PLCs. Schneider Electric has officially announced that Modicon Concept and ProWORX 32 and non-Unity Modicon Momentum and Quantum PLCs are obsolete as of May 31, 2015.

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